

# LIST OF PARTS



## SINGER MACHINES Nos. 24Ow1, 24Ow2 and 24Ow4

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**THE SINGER MANUFACTURING COMPANY**

# INSTRUCTIONS FOR OILING

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To insure easy running and prevent unnecessary wear of parts which are in movable contact, the machine requires oiling. Use "TYPE C" OIL, sold by Singer Sewing Machine Company.

BEFORE STARTING THE MACHINE, fill reservoir to "high" mark on sight gauge, as instructed in Form 3093W.

Check oil level when machine is not running. Never allow level to drop below "low" mark on sight gauge.

The addition of oil should not be necessary more than once every few months.

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed.
- AL—Heat Treated for Toughness.
- ALX—Heat Treated for Toughness and Black Oxide.
- B—Polished, Nickel Plated and Buffed.
- C—Hardened only.
- D—Polished only.
- E—Soft, Not polished.
- F—Hardened and Polished.
- J—Nickel Plated only.
- R—Merlized.
- X—Black Oxide, for Iron and Steel.
- XC—Hardened and Black Oxide, for Iron and Steel.
- Y—Black Nickel Plated only.
- Z—Chromium Plated.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.

1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.

1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.

2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

FOR



MACHINE No. 240w1

HIGH SPEED. SINGLE NEEDLE.

### SINGLE THREAD CHAIN STITCH.

DROP FEED. NEEDLE BAR TAKE-UP.

ROTARY LOOPER. THREAD NIPPER.

PLAIN TENSION.

FOR NECKTIE HEMMING, UMBRELLA SEAMING

## AND GENERAL STITCHING ON LIGHT AND

MEDIUM WEIGHT FABRICS.

No.	Plate	Name
243601P	15608	Cloth Plate
Note: Cloth Plate 243601X will be furnished in place of 243601P if so specified on order.		
243602	15608	Cloth Plate Gasket
222119X	15608	" " Position Pin
691X	15608	" " Screw (3)
25878	15609	Edge Guide
51224B	15609	" " Thumb Screw
243614P	15606	Face Plate
200166X	15606	" " Screw (2)
243615	15605	Feed Bar with 200394C and 243634
243616	15605	" " Carrier with 243618 and two 243620
243617	15605	Feed Bar Carrier Hinge Stud

No.	Plate	Name
200364C	15605	Feed Bar Carrier Hinge Stud Set Screw
243619	15605	" " Hinge Stud
243620	15605	" " " " Bearing
243681	15605	" " " " Collar with 200141F
200141F	15605	" " " " " Set Screw
200394C	15605	" " " " Set Screw
243621	15605	" " Slide Block
243624	15609	" Dog, for Umbrella Seaming and Necktie Work, for 243715
243631	15605	Feed Dog Adjusting Plate
202F	15605	" " " " Screw
176D	15609	" " Screw
243632	15605	" Driving Connection Link with 243633
243633	15605	Feed Driving Connection Link Bearing
243634	15605	" " " " Hinge Stud
243635	15605	" " Link with 243636
243636	15605	" " " Bearing
243743	15605	" Lubricating Wick
243637	15605	" Regulating Connection
243638	15605	" " " Hinge Pin
243639	15605	" " Crank
243640	15605	" " " Bushing
200380C	15605	" " " " Position Screw
200380C	15605	Feed Regulating Crank Bushing Position Screw Check Screw
243641	15605	Feed Regulating Crank Link with 243642
243642	15605	" " " " Bearing
243643	15605	" " Wheel (indexed) with 243638
350555C	15605	Feed Regulating Wheel Lock Screw
243644	15605	" " " " " Lever
200122X	15605	" " " " " " "
		Cap Screw
213949	15605	Feed Regulating Wheel Lock Screw Washer
*243645	-----	Frame with 243665, 244026 and three 222119X
243646	15602	Frame End Cover
243745	15602	" " " 243646 with 243744 and 350366X
243647	15602	Frame End Cover Gasket
350366X	15602	" " " Oil Stop Screw
243744	15602	" " " " " " Gasket (vellumoid)
200099X	15602	Frame End Cover Screw (4)
350366X	15601	" Oil Stop Screw
243648	15603	Looper
243736	15603	" 243648 with 1368E and 243682
243649	15608	" Safety Guard

No.	Plate	Name
243710	15608	Looper Safety Guard Compression Spring
243650	15608	Looper Safety Guard Post (2)
691X	15608	" " " " Screw (2)
350558X	15603	" Set Screw (long)
350559X	15603	" " " (short)
243746	15603	" Shaft with 350558X and 350559X
243652	15603	" " Bearing (back)
243653	15603	" " " (front)
243742	15603	" " End Thrust Adjusting Col- lar with two 200392C
200392C	15603	Looper Shaft End Thrust Adjusting Col- lar Set Screw
243741	15603	Looper Shaft End Thrust Bushing
243682	15603	" Washer
1368E	15603	" " Screw
243604P	15603	Machine Pulley (aluminum alloy casting) for 3/8 in."V" belt (outside diam.of belt groove 2.6 in.) (rim diam. 3-3/16 in.) with two 200379C
243731	15603	Machine Pulley 243604P with 243606 and 243738
Note: Machine Pulley 243731 furnished with this machine unless otherwise specified on order.		
243605P	15603	Machine Pulley (aluminum alloy casting) for 5/16 in. round belt (diam.of belt groove 1-13/32 in.) (rim diam. 3-3/16 in.) with two 200379C
243732	15603	Machine Pulley 243605P with 243606 and 243738
350419X	15603	Machine Pulley Adjusting Screw
243606	15603	" " Ball Bearing
243738	15603	" " Gasket
200379C	15603	" " Set Screw
243607	15603	" " Shaft
243608	15603	" " " 243607 with 243609
243609	15603	" " " Ball Bearing
243611	15603	" " " Sleeve
243612	15603	" " " " 243611 with 243613
243613	15603	Machine Pulley Shaft Sleeve Oil Seal
200958X	15603	" " " " Set Screw
243654	15601	Needle Bar with 9611 and 200141F
243655	15601	" " Bushing (2)
243656	15601	" " Connecting Link
243657	15601	" " " Stud with 200086C and 206758
206758	15601	Needle Bar Connecting Stud Oil Packing (wick)
200086C	15601	Needle Bar Connecting Stud Pinch Screw

No.	Plate	Name
243658	15602	Needle Bar Driving Connection with 243659 and 243660
243659	15602	Needle Bar Driving Connection Bushing (lower)
243660	15602	Needle Bar Driving Connection Bushing (upper)
243661	15602	Needle Bar Driving Crank with 200058D
243683	15602	" " " " 243661 with 243606
243606	15602	Needle Bar Driving Crank Ball Bearing
200058D	15602	" " " " Pinch Screw
243662	15602	" " " Shaft with 243740
243684	15602	" " " " 243662 with 243609
243609	15602	Needle Bar Driving Shaft Ball Bearing
200136C	15602	" " " " Oil Stop Screw
243740	15602	" " " " Oiling Wick
243664	15601	" " Oiling Felt
9611	15601	" " Thread Tube
200141F	15601	" Set Screw
243665	15608	Oil Level Indicator
243666	15608	" Reservoir Cover
243667	15608	" " " Gasket
200064X	15608	" " " Screw (12)
243668	15601	Presser Bar with 200110D
243655	15601	" " Bushing
243673	15601	" " Lifter
200201C	15601	" " " Hinge Screw
243669	15601	" " Lifting Bracket with 201052C
201052C	15601	" " " " Set Screw
243670	15602	" " " Rock Shaft
202510	15602	" " " " " Collar with 200141F
200141F	15602	Presser Bar Lifting Rock Shaft Collar Set Screw
243671	15602	Presser Bar Lifting Rock Shaft Crank with 200141F
200141F	15602	Presser Bar Lifting Rock Shaft Crank Set Screw
243747	15602	Presser Bar Lifting Rock Shaft Crank Spring
244026	15601	Presser Bar Lifting Rock Shaft Stop Pin
208085	15601	Presser Bar Spring
22405	15601	" " " Washer
1121X	15601	" " Thumb Screw (pressure regulating)
243675	15609	Presser Foot, for Umbrella Seaming and Necktie Work
200110D	15601	Presser Foot Screw
2102	15606	Tension Disc



No.	Plate	Name
13710	15606	Tension Spring
350557C	15606	" Stud
243697	15606	" Thread Guide
1560C	15606	" Thumb Nut
243696	15606	Tension complete, Nos. 1560C, 13710, 350557C and two 2102
129052	15606	Thread Nipper Bushing
1623C	15606	" " " Lock Nut
129158	15606	" " Disc
129053	15606	" " Plunger
19445	15606	" " " Pin
129054	15606	" " Spring
50952J	15606	" " Stud
243717	15606	Thread Nipper complete, Nos. 1623C, 19445, 50952J, 129052 to 129054 and two 129158
243703	15606	Thread Nipper Rod
243704	15606	" " " Bushing
243705	15606	" " " Cap
243706	15606	" " " Operating Sleeve
243707	15606	" " " " " Plug
243708	15606	" " " Spring
243709	15606	" " Thread Guide
210683	15606	" Retainer Bracket with 200397X
200137X	15606	" " " Screw (2)
210993	15606	" " Sleeve
210992	15606	" " Spring
243711	15606	" " Stud
210958	15606	" " " Collar
200397X	15606	" " " Set Screw
243712	15606	Thread Retainer Bracket complete, Nos. 210683, 210958, 210992, 210993 and 243711
243715	15609	Throat Plate, for 243624
244X	15609	" " Screw (2)

# MACHINE No. 240w2

HIGH SPEED. SINGLE NEEDLE.  
 SINGLE THREAD CHAIN STITCH.  
 DROP FEED. NEEDLE BAR TAKE-UP.  
 ROTARY LOOPER. THREAD NIPPER.  
 GRADUATED ADJUSTABLE THREAD  
 MEASURING DEVICE. PLAIN TENSION.  
 FOR NECKTIE HEMMING, UMBRELLA SEAMING  
 AND GENERAL STITCHING ON LIGHT AND  
 MEDIUM WEIGHT FABRICS.

Same as Machine No. 240w1 with the following  
 exceptions:

No.	Plate	Name
243698	15607	Thread Measuring Adjusting Knob (indexed)
200241C	15607	Thread Measuring Adjusting Knob Hinge Screw
243700	15607	Thread Measuring Adjusting Knob Spring
243701	15607	Thread Measuring Pull-off Finger
200136C	15602	" " " " Screw
243702	15607	" " Thread Guide
222119X	15607	" " " " Hinge Pin

# MACHINE No. 240w4

HIGH SPEED. SINGLE NEEDLE.  
SINGLE THREAD CHAIN STITCH.  
DROP FEED. NEEDLE BAR TAKE-UP.  
ROTARY LOOPER. THREAD NIPPER.  
GRADUATED ADJUSTABLE THREAD  
MEASURING DEVICE. LOOPER THREAD CUTTER.  
PLAIN TENSION.  
FOR LABEL STITCHING.

Same as Machine No. 240w1 with the following exceptions:

No.	Plate	Name
243737	15604	Looper 243648 with 1368E and 243685
243685	15604	" Thread Cutter
1368E	15604	" " " Screw
243687	15610	Presser Foot with 200138X and 243686, for stitching labels
243686	15610	Presser Foot Spring Guide
200138X	15610	" " " " Screw
243698	15607	Thread Measuring Adjusting Knob (indexed)
200241C	15607	Thread Measuring Adjusting Knob Hinge Screw
243700	15607	Thread Measuring Adjusting Knob Spring
243701	15607	Thread Measuring Pull-off Finger
200136C	15602	" " " " Screw
243702	15607	" " Thread Guide
222119X	15607	" " " " Hinge Pin

## ACCESSORIES

No.	Plate	Name
228719	15611	Drip Pan with four each 228721 and wood screws 1-1/4 in. No. 8, R. H. B.
228721	15611	Machine Cushion
24 X 1	-----	Needles, six, size 11
160727	15611	Oil Container (filled, 5 oz., Mfg. oil, light grade, not stainless) Nos. 160725 and 160726
160725	15611	Oil Container
160726	15611	" " Cap
160728	15611	" " Spout
225498	15611	Screw Driver (7-1/4 in. long)
228476	15611	" Driver
10875	15611	Wrench

## KNEE LIFTER

228561	15612	Chain, 11 in. long, with two 202784
202784	15612	" Hook
228722	15612	Rock Lever with 200380C and 350231C
228723	15612	" " Bracket with 200347AL and three wood screws 7/8 in., No. 12
228724	15612	Rock Lever Bracket 228723 with 228722 and 228725 to 228729
228725	15612	Rock Lever Hinge Pin
200380C	15612	" " " " Set Screw
228364	15612	" " Knee Plate with 350231C
228388	15612	" " " " Arm
350231C	15612	" " " " " Set Screw
350231C	15612	" " " " Set Screw
228726	15612	" " Lifting Arm
228727	15612	" " " " Crank with 350231C
228728	15612	Rock Lever Lifting Arm Crank Connection
350231C	15612	Rock Lever Lifting Arm Crank Set Screw
228729	15612	Rock Lever Position Spring
228367	15612	" " Stop Stud
200347AL	15612	" " " " Set Screw
228730	15612	Knee Lifter Rock Lever complete, Nos. 228364, 228367, 228388, 228561, 228724 and Form A1360

## THREAD UNWINDER

No.	Plate	Name
228692	15613	Spool Pin
201528X	15613	" " Nut
228693	15613	" " Washer
225259	15613	" Rest (for one spool) (flat) with 201018C, 201528X, 228692 and 228693
150203	15613	Spool Rest Cushion (felt)
225388	15613	" " Rod
200383C	15613	" " " Set Screw
201018C	15613	" " Set Screw
259658	15613	" Stand with 200383C
225391	15613	Thread Guide
201696X	15613	" " Lock Nut
225326	15613	" " Position Cup
225324	15613	" " Rod with 208AL and 225322
208AL	15613	Thread Guide Rod Screw
225322	15613	" " " Washer
225260	15613	Thread Unwinder (for one spool) com- plete, Nos. 150203, 201696X, 225259, 225324, 225326, 225388, 225391, 259658 and three wood screws 7/8 in., No. 12

## ATTACHMENTS AND ACCESSORIES

350568X	15608	Hold Down Screw
228721	15608	" " " Bushing
243685	15604	Looper Thread Cutter

## NECKTIE HEMMERS

MACHINES NOS. 240w1 and 240w2

120454	15617	Hemmer (plate) 3/32 in. hem
120455	15617	" " 1/8 in. hem
1534X	15617	" Thumb Nut

## SEAMER

No.	Plate	Name
26029	15617	Seamer with 26361
26361	15617	" Edge Guide
2534X	15617	" Thumb Nut

## CLOTH PLATES

243601P	15608	Cloth Plate
243601X	15608	" Plate
243720	15608	" " (stainless steel)

## FINGER GUARD

36822	15617	Finger Guard
36823	15617	" " Friction Washer
104J	15617	" " Hinge Screw
36824	15617	" " Holder with 228K
228K	15617	" " Clamping Screw
36825	15617	Finger Guard complete, Nos. 104J and 36822 to 36824

## FITTINGS

## FOR FLAT WORK

243623	15614	Feed Dog, for 243714
243674	15614	Presser Foot
243714	15614	Throat Plate, for 243623

## FOR LINED NECKTIES

No.	Plate	Name
243625	15614	Feed Dog, for 243716
243674	15614	Presser Foot
243716	15614	Throat Plate, for 243625

## FOR UMBRELLA SEAMING

243622	15614	Feed Dog, for 243713
243674	15614	Presser Foot
243713	15614	Throat Plate, for 243622

## FOOT LIFTERS

PARTS REQUIRED TO CHANGE FROM  
KNEE LIFTER TO FOOT LIFTER

228474	15615	Foot Lifter Treadle Chain, 34 in. long, with two 202784
202784	15615	Foot Lifter Treadle Chain Hook

## FOOT LIFTER

## FOR STANDS WITH FLAT TREADLE SUPPORT

14372	15615	Treadle
51074R	15615	" Bolt
46709	15615	" " 51074R with 23250 and 67425
67425	15615	" " Lock Washer
23250	15615	" " Washer
14373	15615	" Extension
50581R	15615	" " Screw
2718	15615	" " " Washer
17881	15615	" Shaft
14374	15615	" Spring
14375	15615	" Stand
14379	15615	Treadle complete, Nos. 2718, 14372 to 14375, 17881, 50581R and two 46709

## FOOT LIFTER

## FOR STANDS WITH TUBULAR TREADLE SUPPORT

No.	Plate	Name
152170	15616	Treadle Extension
152171	15616	" " Swivel Stud
51723X	15616	" " " " Nut
701348	15616	" " " " Lock
		Washer
152080	15616	Treadle Position Collar with 51089R
51089R	15616	" " " Clamping Bolt
		with 51581R
51581R	15616	Treadle Position Collar Clamping Bolt Nut
152153	15616	Treadle Spring
152169	15616	Foot Lifter Treadle (pressed steel) with adjustable Extension complete, Nos. 51723X, 152170, 152171 and 701348
152095	15616	Foot Lifter Treadle 152169 with 152153 and two 152080

## FOOT LIFTER

## FOR USE WITH POWER TABLES

14372	18614	Treadle
14373	18614	" Extension
50581R	18614	" " Screw
2718	18614	" " " Washer
17881	18614	" Shaft
14374	18614	" Spring
14375	18614	" Stand
14376	18614	Foot Lifter Treadle complete, Nos. 2718, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, F.H.



## NUMERICAL LIST OF PARTS

No.	Plate	Name
104J	15617	Finger Guard Hinge Screw, for 36825
176D	15609	Feed Dog Screw
202F	15605	" " Adjusting Plate Screw
208AL	15613	Thread Unwinder Thread Guide Rod Screw, for 225324
228K	15617	Finger Guard Holder Clamping Screw, for 36824
244X	15609	Throat Plate Screw
691X	15608	Cloth Plate Screw
691X	15608	Looper Safety Guard Post Screw
1121X	15601	Presser Bar Thumb Screw (pressure regulating)
1368E	15604	Looper Thread Cutter Screw, for 243737
1368E	15603	" Washer Screw, for 243736
1534X	15617	Hemmer Thumb Nut, for Machines Nos. 240w1 and 240w2
1534X	15617	Seamer Thumb Nut
1560C	15606	Tension Thumb Nut, for 243696
1623C	15606	Thread Nipper Bushing Lock Nut, for 243717
2102	15606	Tension Disc, for 243696
2718	15615	Foot Lifter Treadle Extension Screw Washer, for 14376 and 14379
9611	15601	Needle Bar Thread Tube, for 243654
10875	15611	Wrench
13710	15606	Tension Spring, for 243696 Nos. 14372 to 14375, for 14376 and 14379
14372	15615	Foot Lifter Treadle
14373	15615	" " " Extension
14374	15615	" " " Spring
14375	15615	" " " Stand
14376	18614	Foot Lifter Treadle complete (for use with Power Tables) Nos. 2718, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, F.H.
14379	15615	Foot Lifter Treadle complete (for Stands with Flat Treadle Support) Nos. 2718 14372 to 14375, 17881, 50581R and two 46709
17881	15615	Foot Lifter Treadle Shaft, for 14376 and 14379
19445	15606	Thread Nipper Plunger Pin, for 243717
22405	15601	Presser Bar Spring Washer

## NUMERICAL LIST OF PARTS

No.	Plate	Name
23250	15615	Foot Lifter Treadle Bolt Washer, for 46709
25878	15609	Edge Guide, for Machines Nos. 240w1 and 240w2
26029	15617	Seamer with 26361
26361	15617	" Edge Guide, for 26029 Nos. 36822 to 36824, for 36825
36822	15617	Finger Guard
36823	15617	" " Friction Washer
36824	15617	" " Holder with 228K
36825	15617	Finger Guard complete, Nos. 104J and 36822 to 36824
46709	15615	Foot Lifter Treadle Bolt 51074R with 23250 and 67425, for 14379
50581R	15615	Foot Lifter Treadle Extension Screw, for 14376 and 14379
50952J	15606	Thread Nipper Stud, for 243717
51074R	15615	Foot Lifter Treadle Bolt, for 46709
51089R	15616	" " " Position Collar Clamping Bolt with 51581R, for 152080
51224B	15609	Edge Guide Thumb Screw, for Machines Nos. 240w1 and 240w2
51581R	15616	Foot Lifter Treadle Position Collar Clamping Bolt Nut, for 51089R
51723X	15616	Foot Lifter Treadle Extension Swivel Stud Nut, for 152169
67425	15615	Foot Lifter Treadle Bolt Lock Washer, for 46709
120454	15617	Hemmer (plate) 3/32 in. hem, for Neck-tie work, for Machines Nos. 240w1 and 240w2
120455	15617	Hemmer (plate) 1/8 in. hem, for Neck-tie work, for Machines Nos. 240w1 and 240w2 Nos. 129052 to 129054, for 243717
129052	15606	Thread Nipper Bushing
129053	15606	" " Plunger
129054	15606	" " Spring
129158	15606	" " Disc, for 243717
150203	15613	" Unwinder Spool Rest Cushion (felt) for 225260
152080	15616	Foot Lifter Treadle Position Collar with 51089R, for 152095
152095	15616	Foot Lifter Treadle 152169 with 152153 and two 152080
152153	15616	Foot Lifter Treadle Spring, for 152095

No.	Plate	Name
152169	15616	Foot Lifter Treadle (pressed steel) with adjustable Extension complete (for Stands with Tubular Treadle Support) Nos. 51723X, 152170, 152171 and 701348, for 152095
152170	15616	Foot Lifter Treadle Extension, for 152169
152171	15616	Foot Lifter Treadle Extension Swivel Stud, for 152169
160725	15611	Oil Container, for 160727
160726	15611	" " Cap, for 160727
160727	15611	Oil Container (filled, 5 oz., Mfg. oil, light grade, not stainless) Nos. 160725 and 160726
160728	15611	Oil Container Spout
200058D	15602	Needle Bar Driving Crank Pinch Screw, for 243661
200064X	15608	Oil Reservoir Cover Screw
200086C	15601	Needle Bar Connecting Stud Pinch Screw, for 243657
200099X	15602	Frame End Cover Screw
200110D	15601	Presser Foot Screw, for 243668
200122X	15605	Feed Regulating Wheel Lock Screw Lever Cap Screw
200136C	15602	Needle Bar Driving Shaft Oil Stop Screw, for Machine No. 240w1
200136C	15602	Thread Measuring Pull-off Finger Screw, for Machines Nos. 240w2 and 240w4
200137X	15606	Thread Retainer Bracket Screw
200138X	15610	Presser Foot Spring Guide Screw, for 243687
200141F	15605	Feed Bar Hinge Stud Collar Set Screw, for 243681
200141F	15601	Needle Set Screw, for 243654
200141F	15602	Presser Bar Lifting Rock Shaft Collar Set Screw, for 202510
200141F	15602	Presser Bar Lifting Rock Shaft Crank Set Screw, for 243671
200166X	15606	Face Plate Screw
200201C	15601	Presser Bar Lifter Hinge Screw
200241C	15607	Thread Measuring Adjusting Knob Hinge Screw, for Machines Nos. 240w2 and 240w4
200347AL	15612	Knee Lifter Rock Lever Stop Stud Set Screw, for 228723
200364C	15605	Feed Bar Carrier Hinge Stud Set Screw
200379C	15603	Machine Pulley Set Screw, for 243604P and 243605P
200380C	15605	Feed Regulating Crank Bushing Position Screw

## NUMERICAL LIST OF PARTS

No.	Plate	Name
200380C	15605	Feed Regulating Crank Bushing Position Screw Check Screw
200380C	15612	Knee Lifter Rock Lever Hinge Pin Set Screw, for 228722
200383C	15613	Thread Unwinder Spool Rest Rod Set Screw, for 259658
200392C	15603	Looper Shaft End Thrust Adjusting Collar Set Screw, for 243742
200394C	15605	Feed Bar Hinge Stud Set Screw, for 243615
200397X	15606	Thread Retainer Stud Set Screw, for 210683
200958X	15603	Machine Pulley Shaft Sleeve Set Screw
201018C	15613	Thread Unwinder Spool Rest Set Screw, for 225259
201052C	15601	Presser Bar Lifting Bracket Set Screw, for 243669
201528X	15613	Thread Unwinder Spool Pin Nut, for 225259
201696X	15613	Thread Unwinder Thread Guide Lock Nut, for 225260
202510	15602	Presser Bar Lifting Rock Shaft Collar with 200141F
202784	15615	Foot Lifter Treadle Chain Hook, for 228474
202784	15612	Knee Lifter Chain Hook, for 228561
206758	15601	Needle Bar Connecting Stud Oil Packing (wick) for 243657
208085	15601	Presser Bar Spring
210683	15606	Thread Retainer Bracket with 200397X, for 243712
210958	15606	Thread Retainer Stud Collar, for 243712
210992	15606	" " Spring, for 243712
210993	15606	" " Sleeve, for 243712
213949	15605	Feed Regulating Wheel Lock Screw Washer
222119X	15608	Cloth Plate Position Pin, for 243645
222119X	15607	Thread Measuring Thread Guide Hinge Pin, for 243645
225259	15613	Thread Unwinder Spool Rest (for one spool) (flat) with 201018C, 201528X, 228692 and 228693, for 225260
225260	15613	Thread Unwinder (for one spool) complete, Nos. 150203, 201696X, 225259, 225324, 225326, 225388, 225391, 259658 and three wood screws 7/8 in., No. 12
225322	15613	Thread Unwinder Thread Guide Rod Washer, for 225324
225324	15613	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 225260

No.	Plate	Name
225326	15613	Thread Unwinder Thread Guide Position Cup, for 225260
225388	15613	Thread Unwinder Spool Rest Rod, for 225260
225391	15613	Thread Unwinder Thread Guide, for 225260
225498	15611	Screw Driver (7-1/4 in. long)
228364	15612	Knee Lifter Rock Lever Knee Plate with 350231C, for 228730
228367	15612	Knee Lifter Rock Lever Stop Stud, for 228730
228388	15612	Knee Lifter Rock Lever Knee Plate Arm, for 228730
228474	15615	Foot Lifter Treadle Chain, 3/4 in. long, with two 202784
228476	15611	Screw Driver
228561	15612	Knee Lifter Chain, 11 in. long, with two 202784, for 228730
228692	15613	Thread Unwinder Spool Pin, for 225259
228693	15613	" " " " Washer, for 225259
228719	15611	Drip Pan with four each 228721 and wood screws 1-1/4 in., No. 8, R.H.B.
228721	15608	Hold Down Screw Bushing
228721	15611	Machine Cushion, for 228719
228722	15612	Knee Lifter Rock Lever with 200380C and 350231C, for 228724
228723	15612	Knee Lifter Rock Lever Bracket with 200347AL and three wood screws 7/8 in., No. 12, for 228724
228724	15612	Knee Lifter Rock Lever Bracket 228723 with 228722 and 228725 to 228729, for 228730
Nos. 228725 to 228729, for 228724		
228725	15612	Knee Lifter Rock Lever Hinge Pin
228726	15612	" " " " Lifting Arm
228727	15612	" " " " " "
Crank with 350231C		
228728	15612	Knee Lifter Rock Lever Lifting Arm Crank Connection
228729	15612	Knee Lifter Rock Lever Position Spring
228730	15612	Knee Lifter Rock Lever complete, Nos. 228364, 228367, 228388, 228561, 228724 and Form A1360
243601P	15608	Cloth Plate
243601X	15608	" Plate
243602	15608	" " Gasket

## NUMERICAL LIST OF PARTS

No.	Plate	Name
243604P	15603	Machine Pulley (aluminum alloy casting) for 3/8 in. "V" belt (outside diam. of belt groove 2.6 in.) (rim diam. 3-3/16 in.) with two 200379C, for 243731
243605P	15603	Machine Pulley (aluminum alloy casting) for 5/16 in. round belt (diam. of belt groove 1-13/32 in.) (rim diam. 3-3/16 in.) with two 200379C, for 243732
243606	15603	Machine Pulley Ball Bearing, for 243731 and 243732
243606	15602	Needle Bar Driving Crank Ball Bearing, for 243683
243607	15603	Machine Pulley Shaft, for 243608
243608	15603	" " " 243607 with 243609
243609	15603	" " " Ball Bearing, for 243608
243609	15602	Needle Bar Driving Shaft Ball Bearing, for 243684
243611	15603	Machine Pulley Shaft Sleeve, for 243612
243612	15603	" " " " 243611 with 243613
243613	15603	Machine Pulley Shaft Sleeve Oil Seal, for 243612
243614P	15606	Face Plate
243615	15605	Feed Bar with 200394C and 243634
243616	15605	" " Carrier with 243618 and two 243620
243617	15605	Feed Bar Carrier Hinge Stud
243618	15605	" " " " " Bearing, for 243616
243619	15605	Feed Bar Hinge Stud
243620	15605	" " " " Bearing, for 243616
243621	15605	" " Slide Block
243622	15614	" Dog, for 243713, for Umbrella Seaming
243623	15614	Feed Dog, for 243714, for Flat Work
243624	15609	" " " Umbrella Seaming and Necktie Work, for 243715
243625	15614	Feed Dog, for 243716, for Lined Neckties
243631	15605	" " Adjusting Plate
243632	15605	" Driving Connection Link with 243633
243633	15605	Feed Driving Connection Link Bearing, for 243632
243634	15605	Feed Driving Connection Link Hinge Stud, for 243615
243635	15605	Feed Driving Link with 243636
243636	15605	" " " Bearing, for 243635
243637	15605	" Regulating Connection

No.	Plate	Name
243638	15605	Feed Regulating Connection Hinge Pin, for 243643
243639	15605	Feed Regulating Crank
243640	15605	" " " Bushing
243641	15605	" " " Link with 243642
243642	15605	" " " " Bearing, for 243641
243643	15605	Feed Regulating Wheel (indexed) with 243638
243644	15605	Feed Regulating Wheel Lock Screw Lever
*243645	-----	Frame with 243665, 244026 and three 222119X
243646	15602	Frame End Cover, for 243745
243647	15602	" " " Gasket
243648	15603	Looper, for 243736 and 243737
243649	15608	" Safety Guard
243650	15608	" " " Post
243652	15603	" Shaft Bearing (back)
243653	15603	" " " (front)
243654	15601	Needle Bar with 9611 and 200141F
243655	15601	" " Bushing
243655	15601	Presser Bar Bushing
243656	15601	Needle Bar Connecting Link
243657	15601	" " " Stud with 200086C and 206758
243658	15602	Needle Bar Driving Connection with 243659 and 243660
243659	15602	Needle Bar Driving Connection Bushing (lower) for 243658
243660	15602	Needle Bar Driving Connection Bushing (upper) for 243658
243661	15602	Needle Bar Driving Crank with 200058D, for 243683
243662	15602	Needle Bar Driving Shaft with 243740, for 243684
243664	15601	Needle Bar Oiling Felt
243665	15608	Oil Level Indicator, for 243645
243666	15608	" Reservoir Cover
243667	15608	" " " Gasket
243668	15601	Presser Bar with 200110D
243669	15601	" " Lifting Bracket with 201052C
243670	15602	Presser Bar Lifting Rock Shaft
243671	15602	" " " " " Crank with 200141F
243673	15601	Presser Bar Lifter
243674	15614	" Foot, for Umbrella Seaming, Lined Neckties and Flat Work



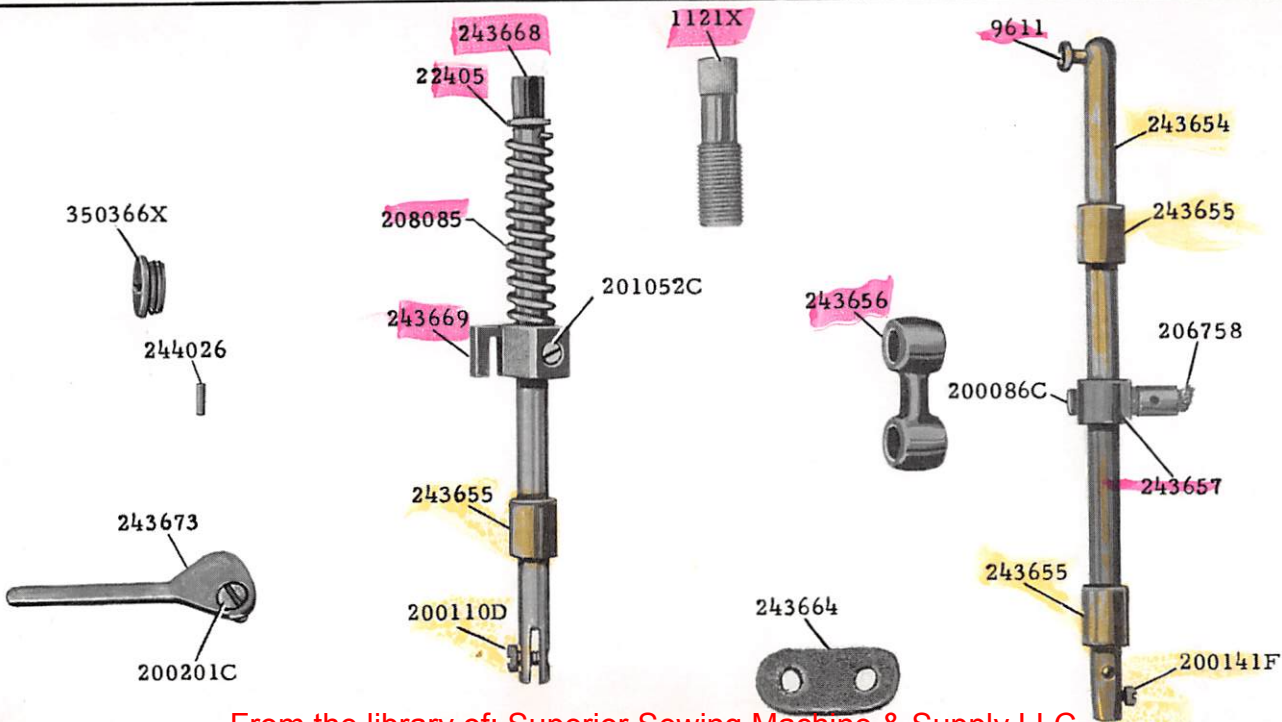
## NUMERICAL LIST OF PARTS

No.	Plate	Name
243675	15609	Presser Foot, for Umbrella Seaming and Necktie Work, for Machines Nos. 240w1 and 240w2
243681	15605	Feed Bar Hinge Stud Collar with 200141F
243682	15603	Looper Washer, for 243736
243683	15602	Needle Bar Driving Crank 243661 with 243606
243684	15602	Needle Bar Driving Shaft 243662 with 243609
243685	15604	Looper Thread Cutter, for 243737
243686	15610	Presser Foot Spring Guide, for 243687
243687	15610	" " with 200138X and 243686, for stitching labels, for Machine No. 240w4
243696	15606	Tension complete, Nos. 1560C, 13710, 350557C and two 2102
243697	15606	Tension Thread Guide
243698	15607	Thread Measuring Adjusting Knob (indexed) for Machines Nos. 240w2 and 240w4
Nos. 243700 to 243702, for Machines Nos. 240w2 and 240w4		
243700	15607	Thread Measuring Adjusting Knob Spring
243701	15607	" " Pull-off Finger
243702	15607	" " Thread Guide
243703	15606	" Nipper Rod
243704	15606	" " " Bushing
243705	15606	" " " Cap
243706	15606	" " " Operating Sleeve
243707	15606	" " " " " Plug
243708	15606	" " " Spring
243709	15606	" " Thread Guide
243710	15608	Looper Safety Guard Compression Spring
243711	15606	Thread Retainer Stud, for 243712
243712	15606	Thread Retainer Bracket complete, Nos. 210683, 210958, 210992, 210993 and 243711
243713	15614	Throat Plate, for 243622, for Umbrella Seaming
243714	15614	Throat Plate, for 243623, for Flat Work
243715	15609	" " " 243624
243716	15614	" " " 243625, for Lined Neckties
243717	15606	Thread Nipper complete, Nos. 1623C, 19445, 50952J, 129052 to 129054 and two 129158
243720	15608	Cloth Plate (stainless steel)
243731	15603	Machine Pulley 243604P with 243606 and 243738
243732	15603	Machine Pulley 243605P with 243606 and 243738

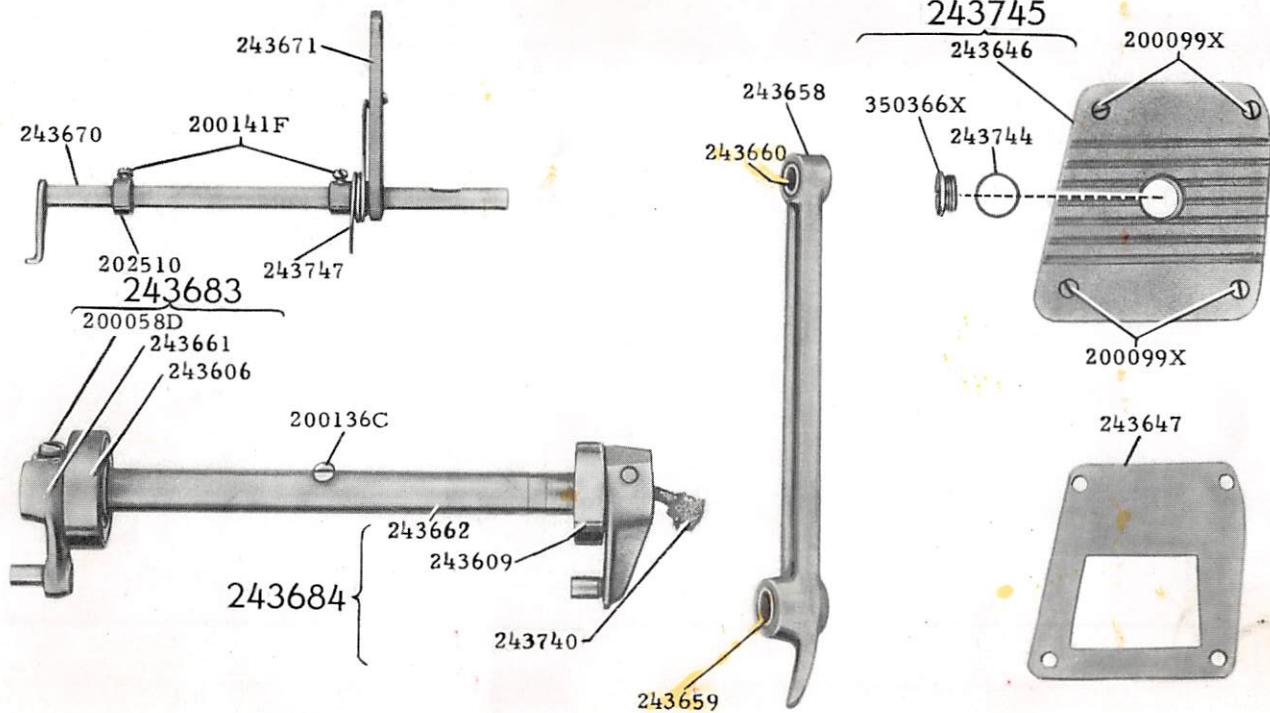


No.	Plate	Name
243736	15603	Looper 243648 with 1368E and 243682, for Machines Nos. 240w1 and 240w2
243737	15604	Looper 243648 with 1368E and 243685, for Machine No. 240w4
243738	15603	Machine Pulley Gasket, for 243731 and 243732
243740	15602	Needle Bar Driving Shaft Oiling Wick, for 243662
243741	15603	Looper Shaft End Thrust Bushing
243742	15603	" " " " Adjusting Col- lar with two 200392C
243743	15605	Feed Lubricating Wick
243744	15602	Frame End Cover Oil Stop Screw Gasket (vellumoid) for 243745
243745	15602	Frame End Cover 243646 with 243744 and 350366X
243746	15603	Looper Shaft with 350558X and 350559X
243747	15602	Presser Bar Lifting Rock Shaft Crank Spring
244026	15601	Presser Bar Lifting Rock Shaft Stop Pin, for 243645
259658	15613	Thread Unwinder Spool Stand with 200383C, for 225260
350231C	15612	Knee Lifter Rock Lever Knee Plate Arm Set Screw, for 228722
350231C	15612	Knee Lifter Rock Lever Knee Plate Set Screw, for 228364
350231C	15612	Knee Lifter Rock Lever Lifting Arm Crank Set Screw, for 228727
350366X	15602	Frame End Cover Oil Stop Screw, for 243745
350366X	15601	Frame Oil Stop Screw
350419X	15603	Machine Pulley Adjusting Screw
350555C	15605	Feed Regulating Wheel Lock Screw
350557C	15606	Tension Stud, for 243696
350558X	15603	Looper Set Screw (long) for 243746
350559X	15603	" " " (short) for 243746
350568X	15608	Hold Down Screw
701348	15616	Foot Lifter Treadle Extension Swivel Stud Nut Lock Washer, for 152169



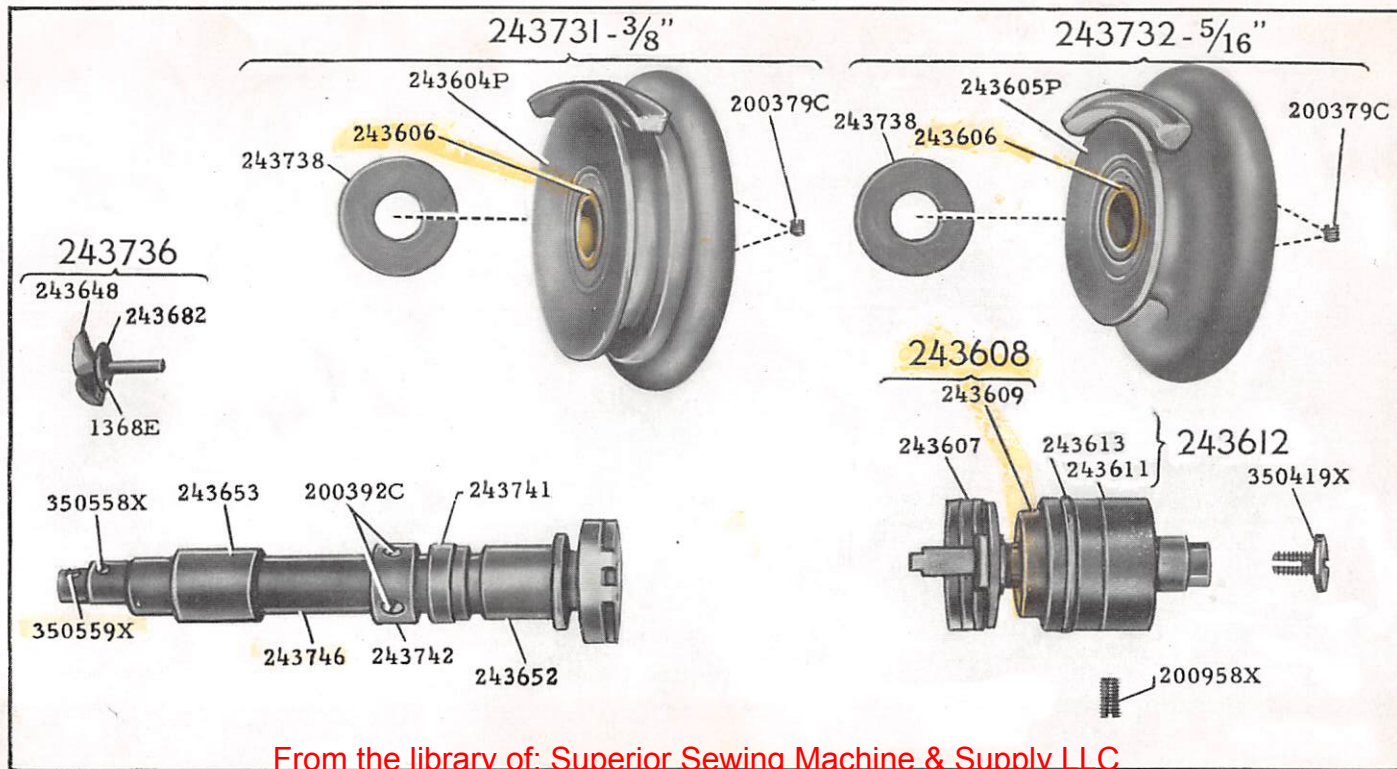


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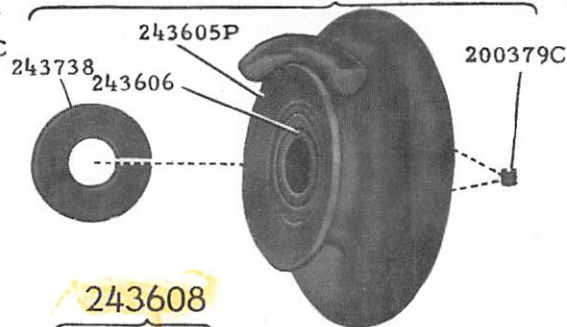
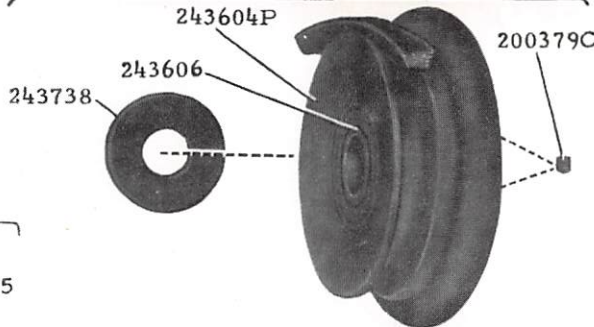
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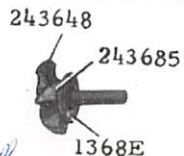


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243732-5/16"



243737



243608

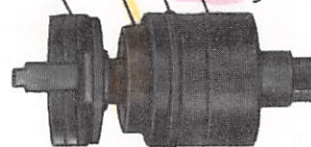
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243607

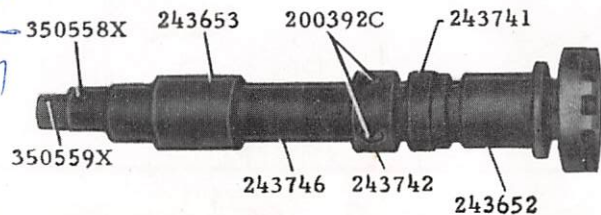
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243611

243612

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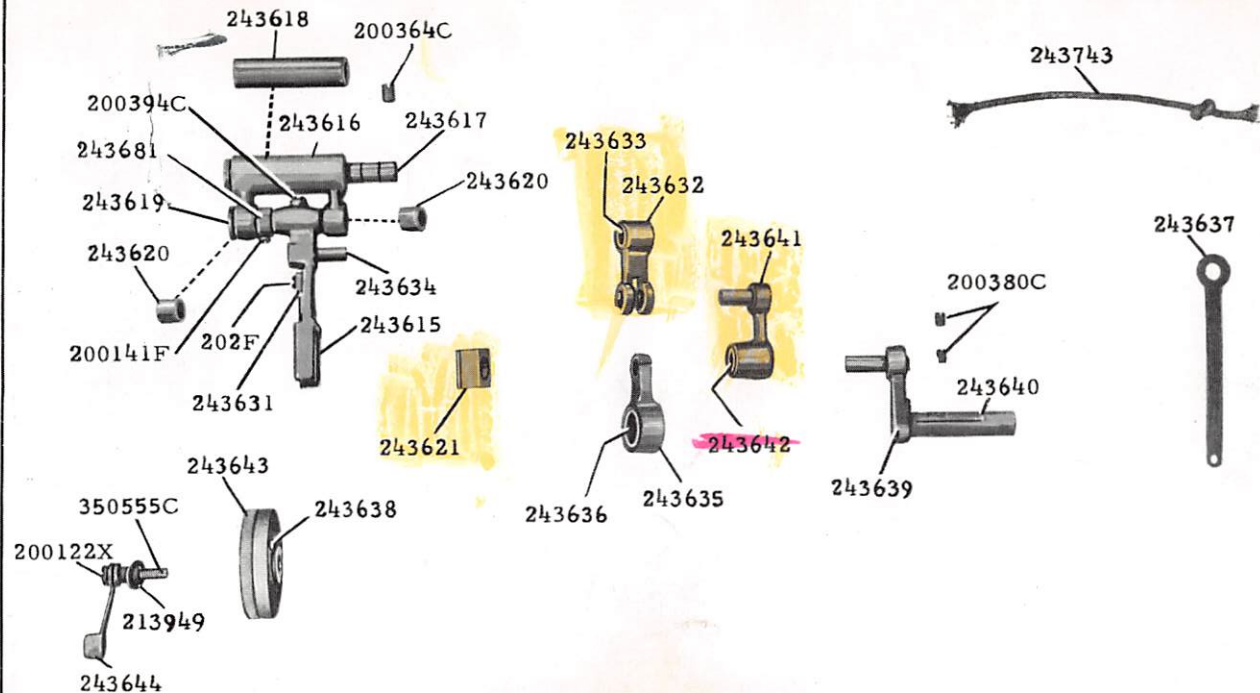
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MAY BE USED  
TO OIL  
200355  
200397

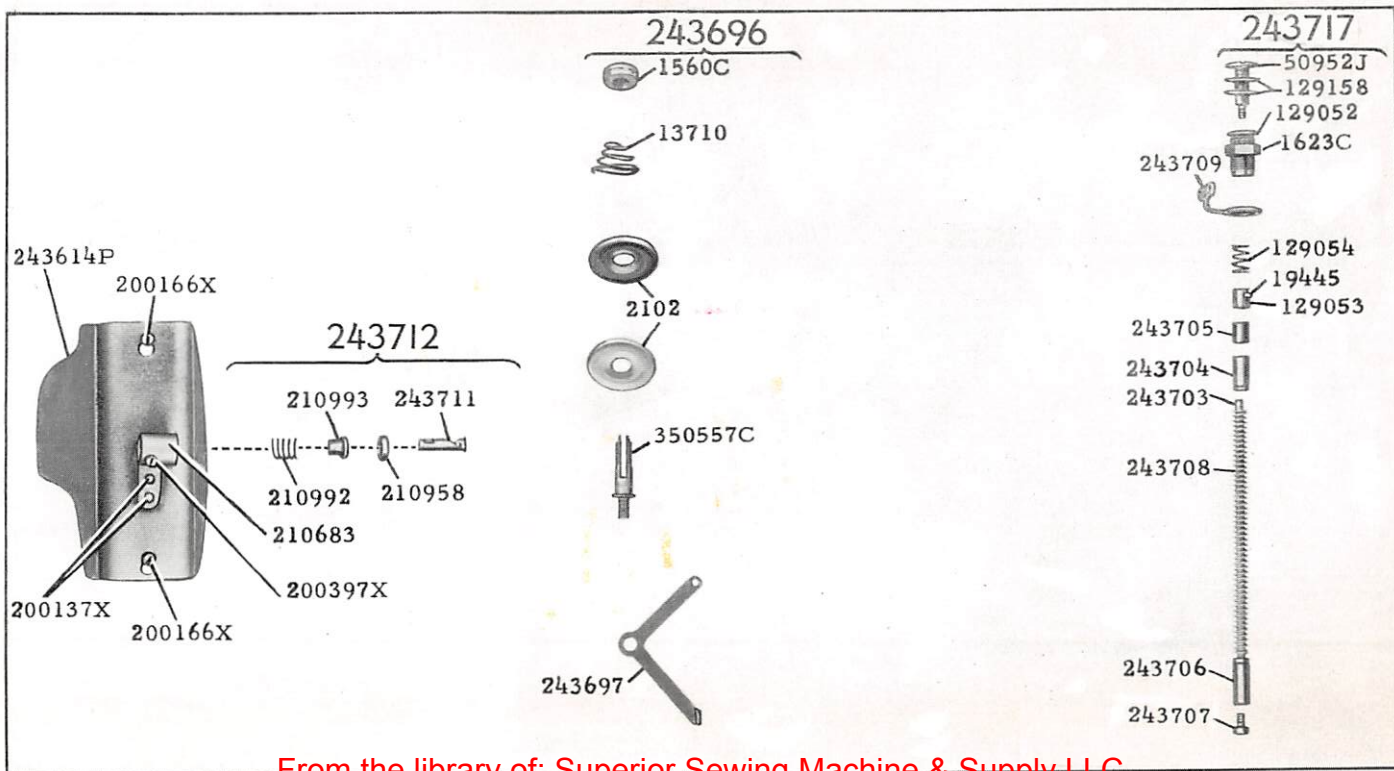
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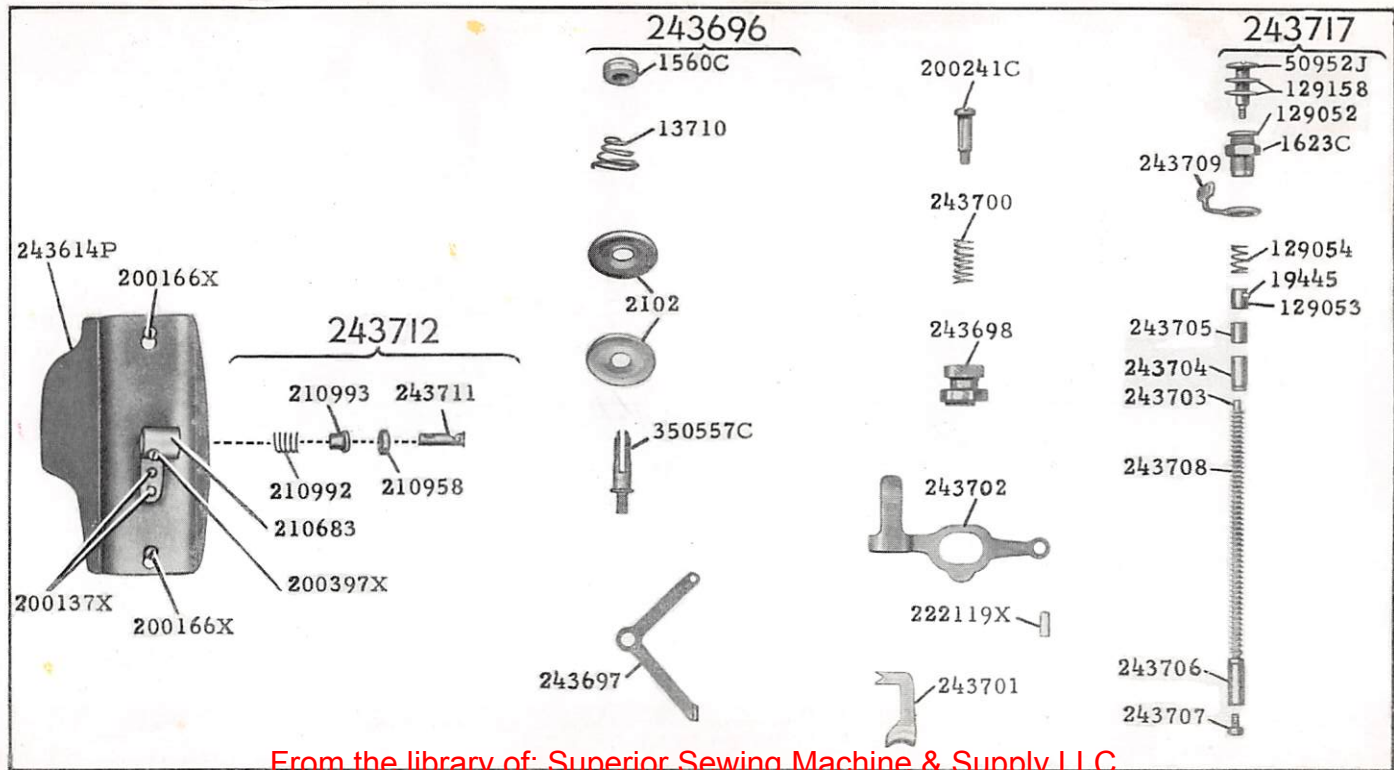
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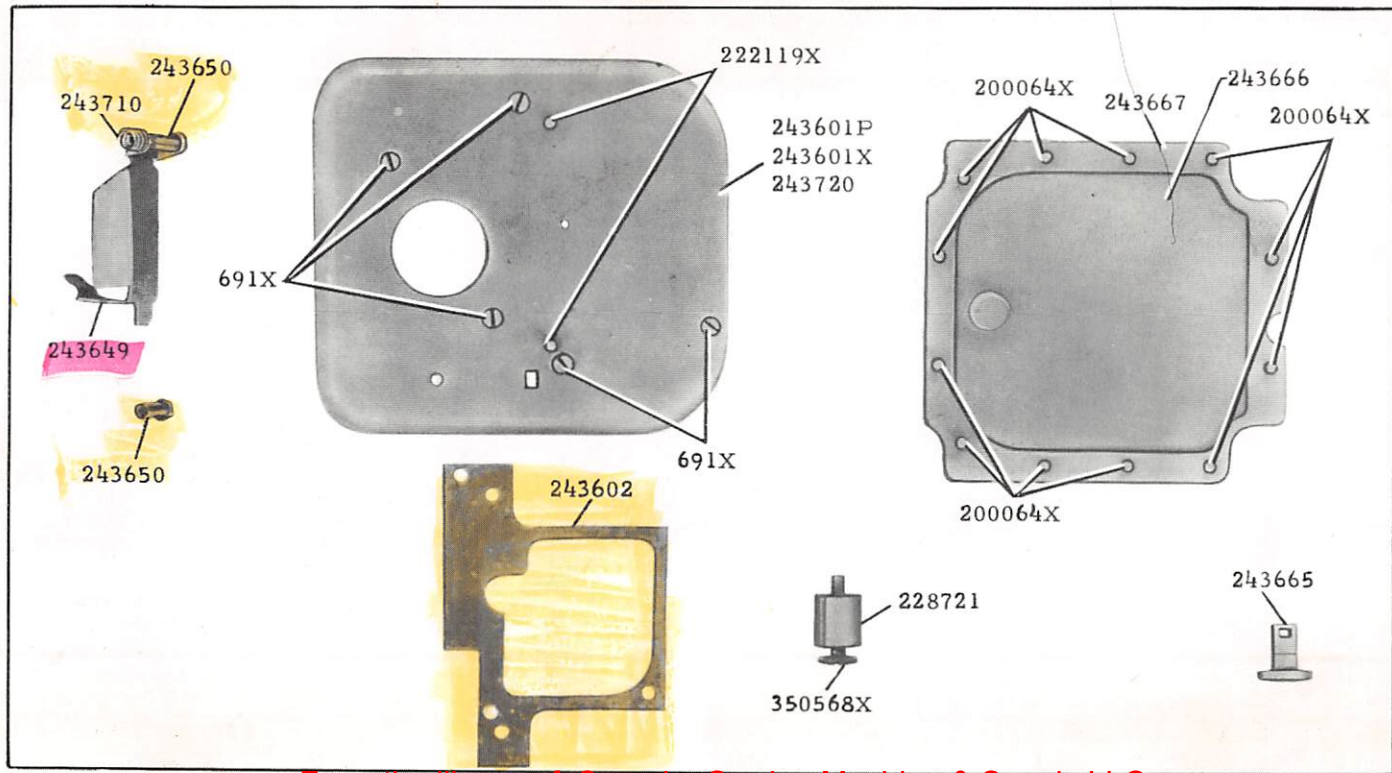


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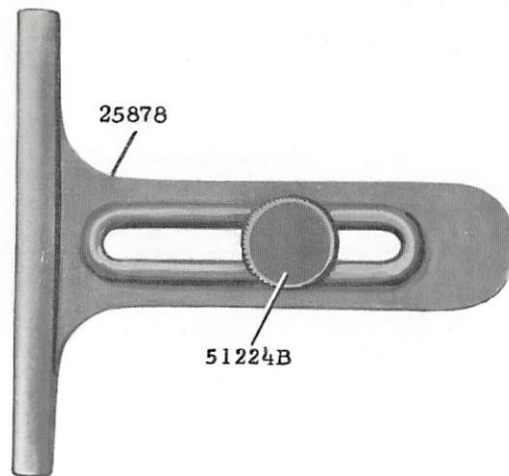
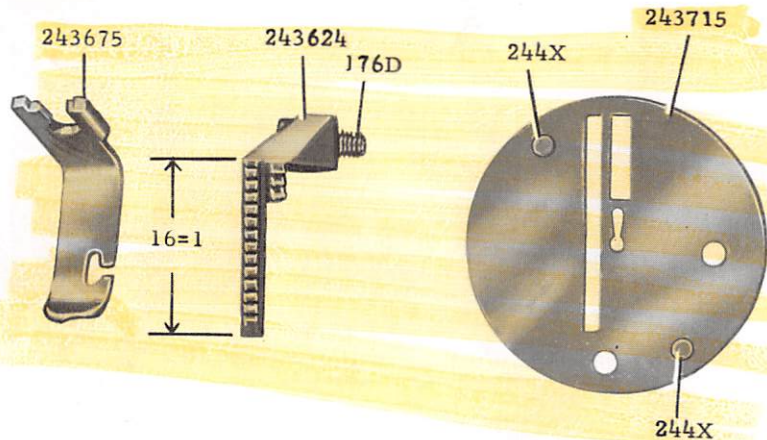




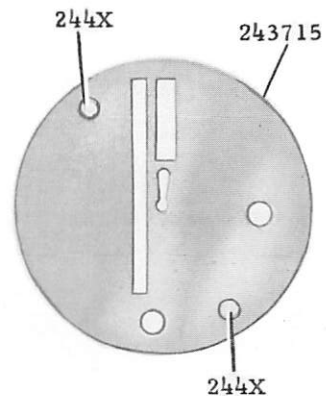
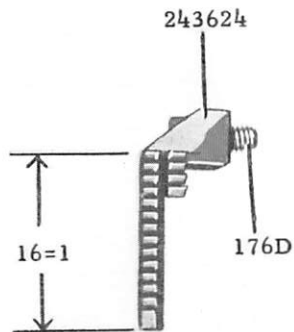
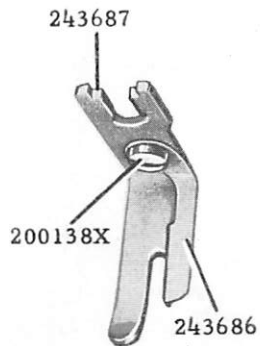
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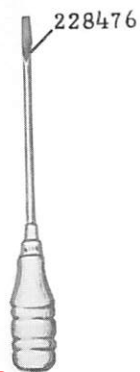
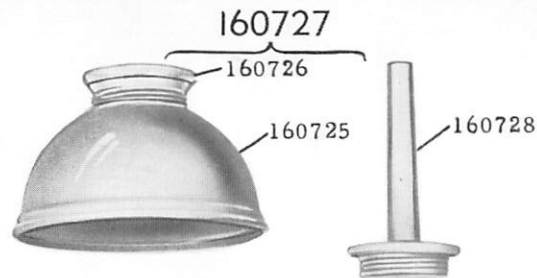
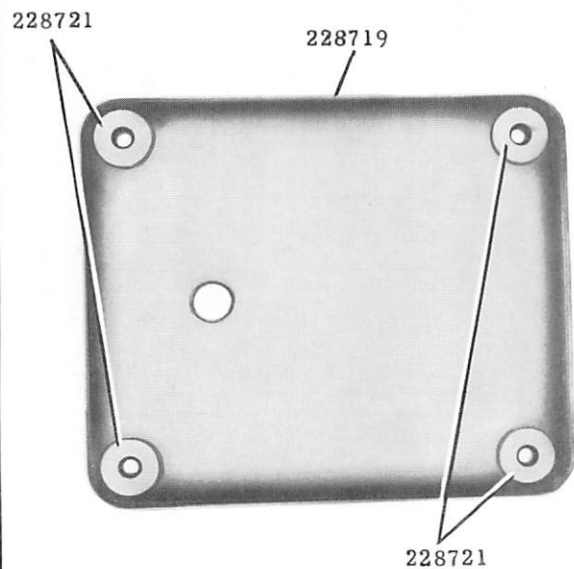
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15609



15610

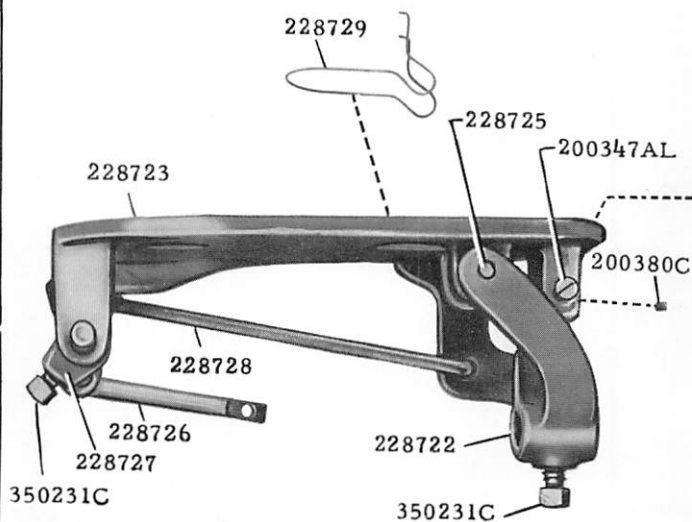


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15612-3/8

228730

228724



228388

228367

350231C

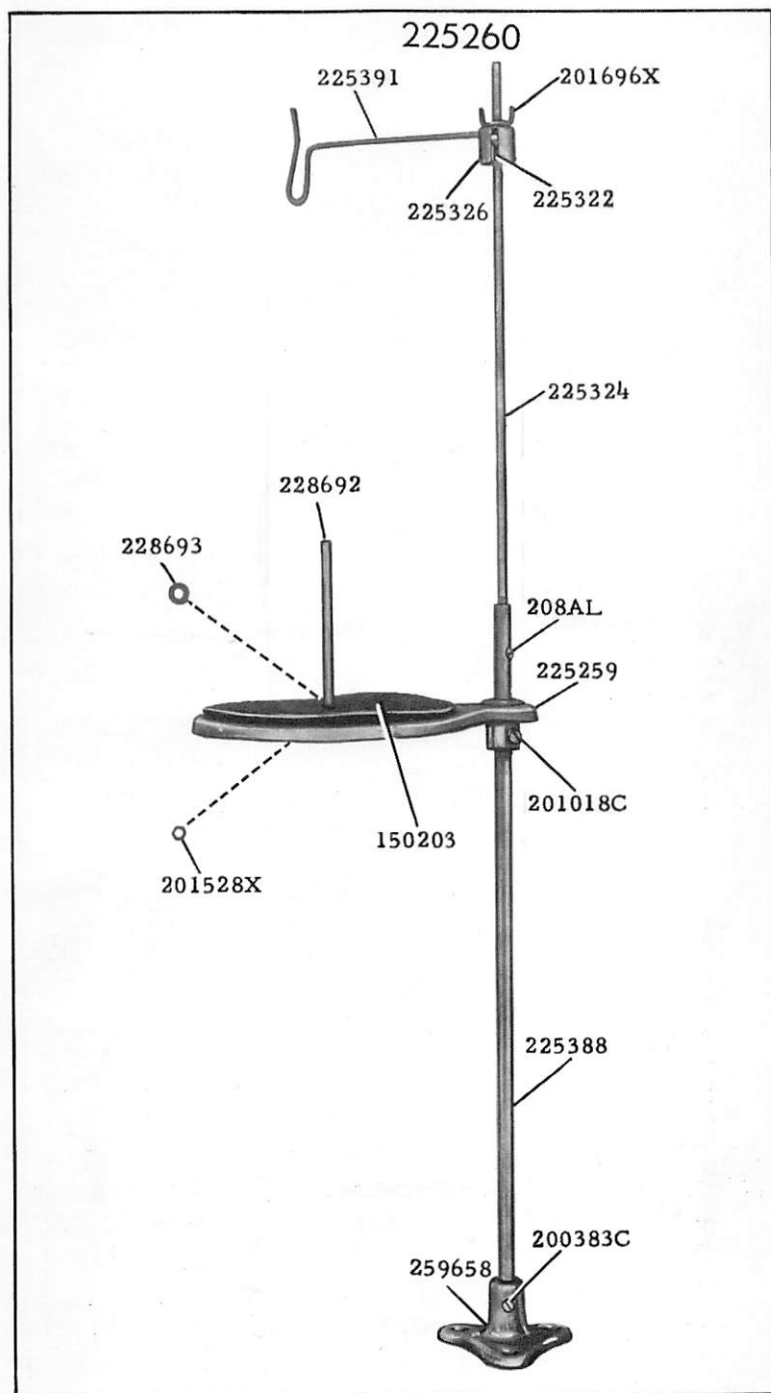
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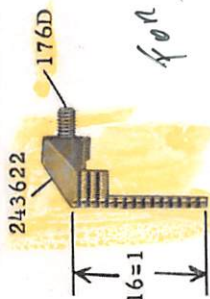
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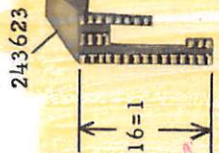
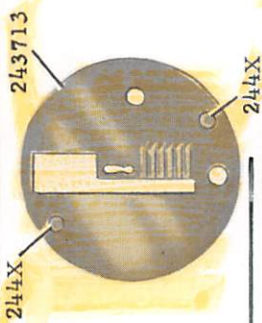
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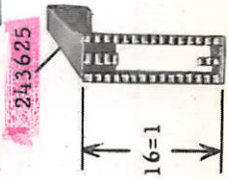
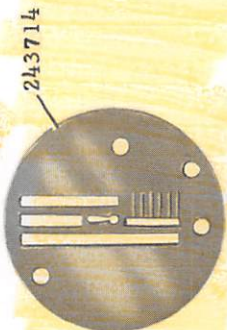




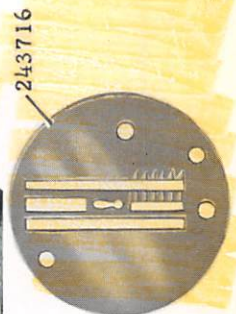
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for 176D*



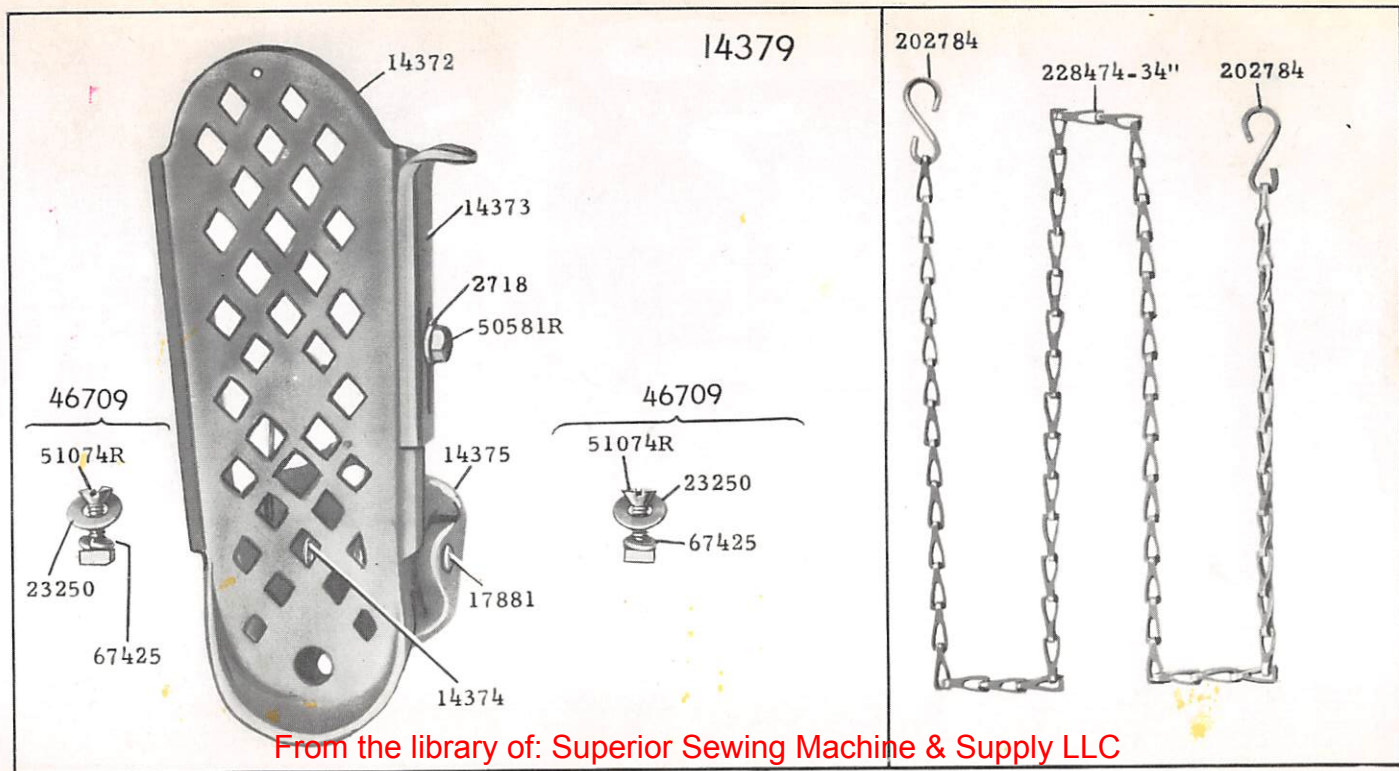
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FOR SEAMING FABRICS  
TO ME: 243674*



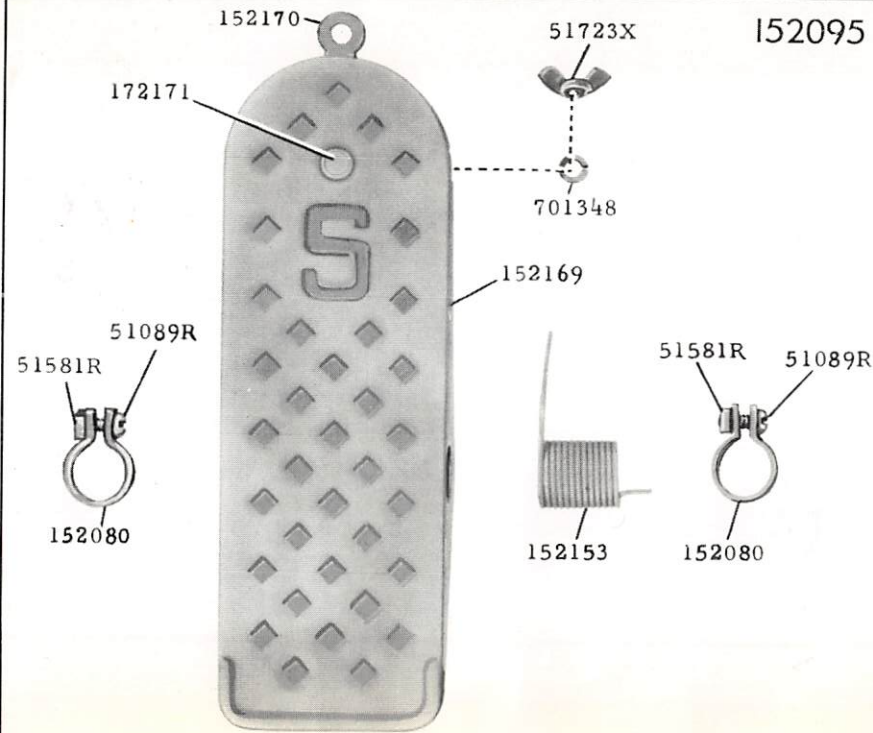
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152095

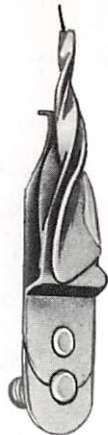


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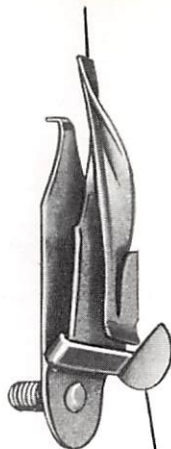
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120455-1/8"



1534X

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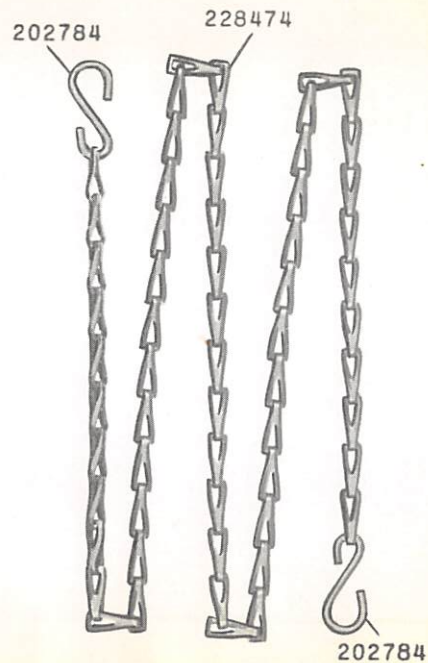
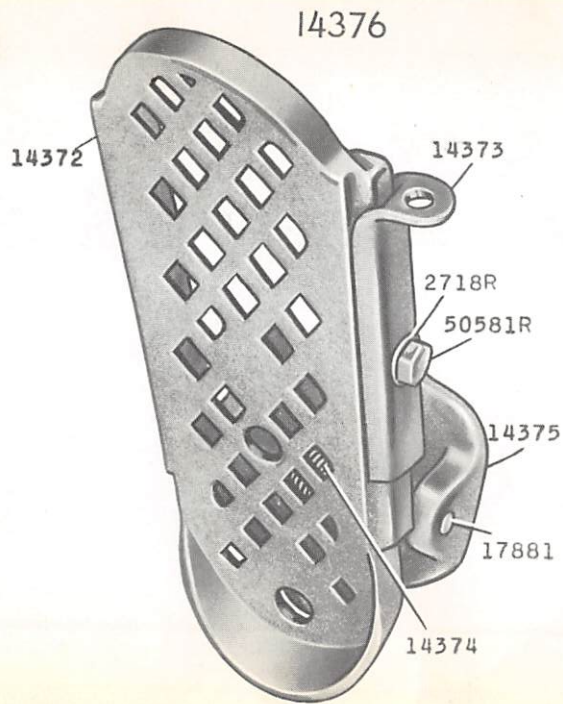


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